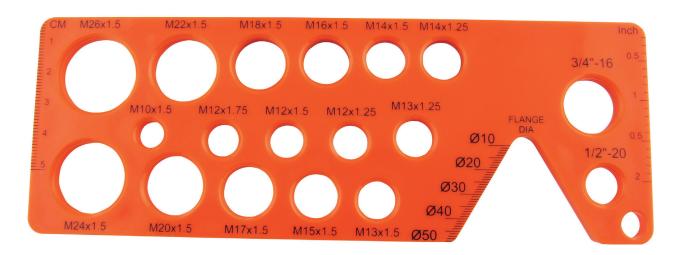
# **HANDY PITCH GAUGE**



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- 3. SPECIFICATIONS
- 4. INSTRUCTIONS

## 1. FEATURES

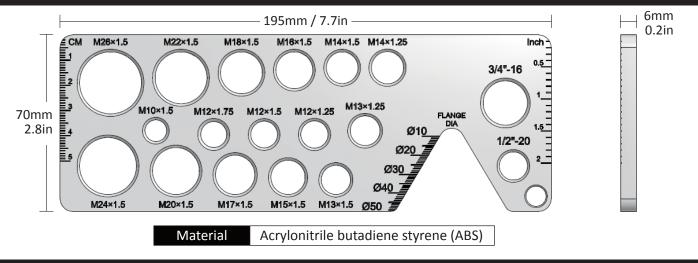
- 3-in-1 functions: **1** diameter **2** pitch **3** length.
- Suitable for male parallel bolts, studs and screws.
- Includes most common sizes in metrics and SAE.
- Convenient tool avoids incorrect bolt, stud or screw installation.

## 2. SAFETY PRECAUTIONS



- Always read carefully the instructions before working.
- This product is for measuring automotive bolt, stud and screw sizes ONLY.
- Refrain from measuring tapered bolts as the incorrect diameter and pitch could damage the threads on the product.
- Keep grease, oil or paints from contacting product surface to prevent size markings from falling off.
- Ensure the working area has adequate lighting.
- Always wear hand gloves when work with the tool.

## 3. SPECIFICATIONS



# 4. INSTRUCTIONS

#### For checking threads

- 1. Find a hole with a similar size to the object (a bolt, stud or screw to be checked) (Fig 1).
- 2. Connect the object to the hole to see if the hole matches the object.

**Note** When the object threads match hole threads, the object can be rotated smoothly. If any un-smoothness occurs, it is an indication that the threads do not match. Connection with force may cause hole threads damaged.

# For checking diameter

- 1. Position the object against the innermost part of the V-shape groove.
- 2. Find the point where the edges of the object and the gauge touch each other (see the arrows on Fig 2), and read the marking.

#### For checking length

- 1. Place the object on both sides of the gauge (SAE on the right and metrics on the left).
- 2. One end of the object should align the upper line of the gauge (Fig. 3 and 4) and read the marking.

